ALLOYWELD INSPECTION COMPANY, INC.

796 MAPLE LANE PHONE: (630) 595-2145 FAX: (630) 595-2128 BENSENVILLE, ILLINOIS 60106-1585

X-RAY INSPECTION REPORT

READER SHEET

TO:

FERMILAB
KIRK RD & WILSON ST.
BATAVIA, IL 60510

DATE: *SEPTEMBER 20, 2012*

ORDER NO: *PRN162518*

REGISTER NO: *22379*

WORK ORDER NO: *-*

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INSPECTION INFORMATION

PART NUMBER	*WELD SAMPLES*		MATERIAL		HEAT CODE
FILM NUMBER	*X735*	NO OF VIEWS	*2*	NO OF FILM	*(3)CR SHOTS*
PROCESSED IN ACCORDANCE WITH:			*NAS 1514, CL. 1*		

X-RAY SERIAL NUMBER	Accept	Non-Conforming	Cracks	Shrinkage	Shrink Cavities	Porosity	Gas Holes	Voids	Surface	REMARKS OR OTHER DISCONTINUITIES
SN: 1 V2	X									
V2	X									
SN: 2 V1	X									
V2	X									
SN: 3 PLUG 1	X									
PLUG 2	X									
PLUG 3	X									
PLUG 4	X									

This report is limited to the defects of the type that can be located with the above method. Any changes to shaded areas make this report vc

ACCEPTABLE 3 **PCS.**

NON-CONFORMING 0 **PCS.**

ALLOYWELD INSPECTION - RADIOGRAPHER SIGNATURE

JENNIFER ANAYA
NAS 410 / MIL-STD-410E LEVEL 3