

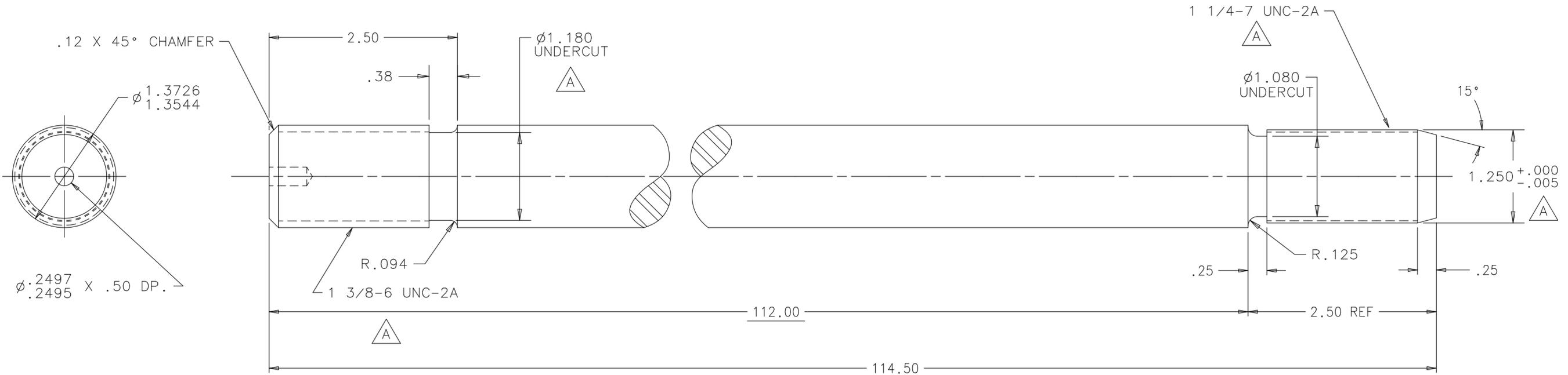
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REV	DESCRIPTION	DRAWN	DATE
		APPROVED	DATE
A	Ø1.250 WAS Ø1.310/Ø1.3016 1 1/4-7 WAS 1 5/16-16 2X 1.180 UNDER CUT ADDED .005 TOL ADDED	G SMITH	1/20/04
B	ELECTORLESS NICKEL COATING (NOTE 1) CHANGED TO ARMOLOY COATING (NOTE 1)	R.STEWART M.MCGEE	03-DEC-2010 03-DEC-2010



UNLESS OTHERWISE SPECIFIED			ORIGINATOR	E.VILLEGAS	01-DEC-2002
.XX	.XXX	ANGLES	DRAWN	N.GRINNELL	23-DEC-2002
± .03	± .005	± 1°	CHECKED	W.CYKO	29-MAY-2003
1. BREAK ALL SHARP EDGES .015 MAX. 2. DO NOT SCALE DRAWING. 3. DIMENSIONS BASED UPON ASME Y14.5M-1994 4. MAX. ALL MACH. SURFACES $\sqrt{125}$ 5. DRAWING UNITS: U.S. INCH			APPROVED	E.VILLEGAS	29-MAY-2003
			USED ON		
			MATERIAL	Ø1 3/8 STRESSPROOF 1144CF STEEL	

**FERMI NATIONAL ACCELERATOR LABORATORY**  
**UNITED STATES DEPARTMENT OF ENERGY**

**PPD/MECHANICAL DEPARTMENT**  
**NUMI TARGET HALL TARGET BAFFLE**  
**MAIN DRAW BAR**

SCALE	DRAWING NUMBER	SHEET	REV
1:1	8875.112-MC-427468	1 OF 1	B
CREATED WITH : Ideas12NXSeries		GROUP: ACCELERATOR MECH. SUPPT.	

- NOTES:
1. FINISH PART WITH ARMOLOY COATING AT .0001" TO .0003" THICKNESS  $\triangle B$
  2. NO ASSEMBLY TO BE COMPLETED PRIOR TO COATING FINISH
  3. APPROXIMATE PART WEIGHT = 48 LBS.