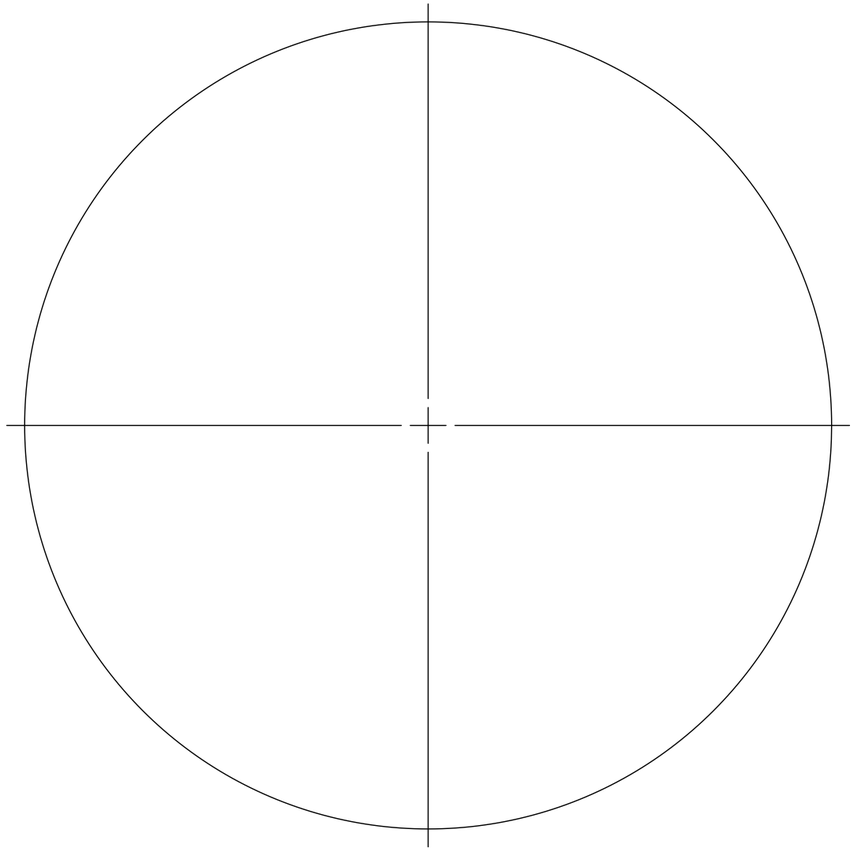
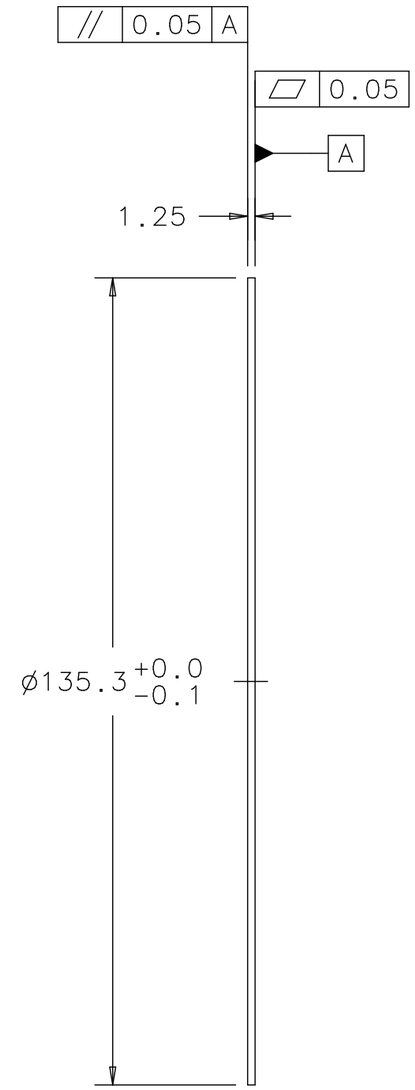
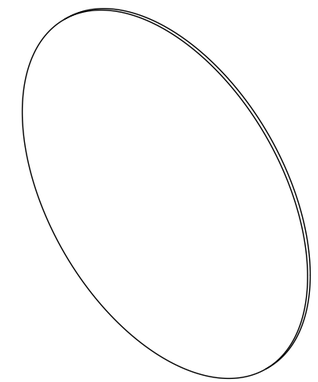
REV	DESCRIPTION	DRAWN	DATE
		APPROVED	DATE







NOTES: 1. PART SHALL BE MACHINED PROGRESSIVELY PER PROPER BERYLLIUM MACHINING PRACTICES TO MINIMIZE MICRO-CRACKS.

2. ETCH SURFACES PER PROPER BERYLLIUM MACHINING PRACTICES TO ELIMINATE MICRO-CRACKS. (DIMENSIONS SHOWN ARE AFTER ETCHING)

3. FINAL DIMENSIONS AFTER ETCHING, PLATING, AND ANY FINAL MACHINING.

UNLESS OTHERWISE SPECIFIED			ORIGINATOR	M.MCGEE/P.HURH	28-MAR-2011
METRIC	X.X	ANGLES	DRAWN	R.STEWART	28-MAR-2011
± 0.25	± 0.1	± .5°	CHECKED	M.MCGEE	20-JUL-2011
1. BREAK ALL SHARP EDGES 0.4 MAX. 2. DO NOT SCALE DRAWING. 3. DIMENSIONS BASED UPON ASME Y14.5M-1994 4. MAX. ALL MACH. SURFACES 1.6 5. DRAWING UNITS: METRIC			APPROVED	P.HURH	20-JUL-2011
			USED ON	MC-433716	
			MATERIAL	PF 60 BERYLLIUM FOIL	

FERMI NATIONAL ACCELERATOR LABORATORY
UNITED STATES DEPARTMENT OF ENERGY

NOVA-ANU TARGET HALL MEDIUM ENERGY TARGET BERYLLIUM MEMBRANE

SCALE	DRAWING NUMBER	SHEET	REV
1:1	8875.112-MB-433718	1 OF 1	

CREATED WITH : Ideas12NXSeries GROUP: ACCELERATOR MECH. SUPPT.

Created: 14:16:39 on 22-12-11 (D-M-Y) By: rstewart State: 3-RELEASED